

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-727 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-727 REV. 0
REF: CANADIAN PDA PDA05-18

PURPOSE:

IT HAS COME TO DART'S ATTENTION THAT FOR CERTAIN MODELS OF AS350 AIRCRAFT, THE BLADE FITTING BOLT ON OEM SKIDTUBES THAT IS USED TO ATTACH THE D3319-3/-5/-7 WEARPLATE HAS BEEN CHANGED TO A TITANIUM BOLT, WHICH AFFECTS THE INSTALLATION TORQUE.

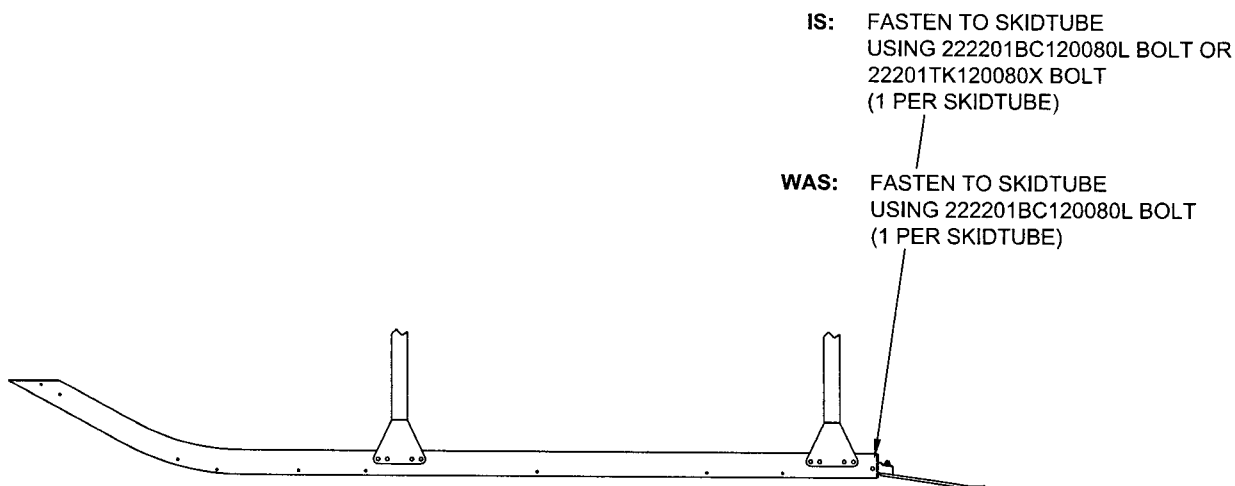
CHANGE:

THE BLADE FITTING BOLT SHOULD BE TORQUED PER THE AIRCRAFT MAINTENANCE MANUAL. IF A 222201BC120080L BOLT IS USED THEN THE PROPER TORQUE IS 73-85 Nm (646 - 698 in-lb). IF A 22201TK120080X BOLT IS USED THEN THE PROPER TORQUE IS 50-58 Nm (442-513 IN-LB).

UPDATE IIN-D350-727 FIGURE 1 AND ICA-D350-727 FIGURE 32-1 AS SHOWN:

FIGURE 1: D350-727 WEARPLATE KITS
(LH SKIDTUBE SHOWN, RH OPPOSITE)

FIGURE 32-1: D350-727 WEARPLATE KITS
(LH SKIDTUBE SHOWN, RH OPPOSITE)



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 12.03.16
CERT. NO.: PDA05-18
ISSUE NO.: 1

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9602	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FASTENER TORQUE UPDATE	NTS
DATE	12.03.16	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	